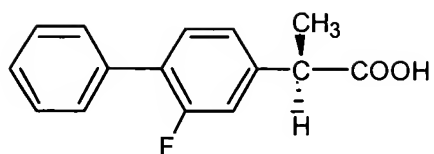
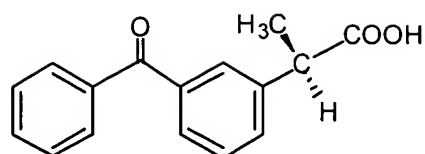


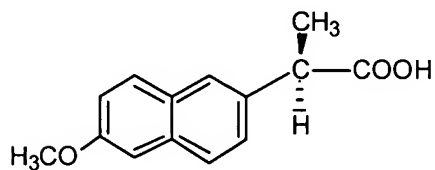
**FIG. 1**



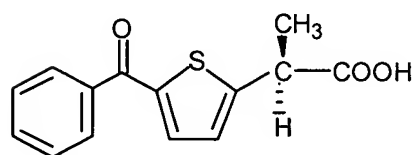
R-Flurbiprofen



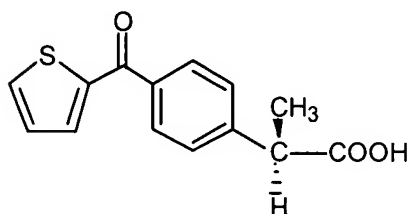
R-Ketoprofen



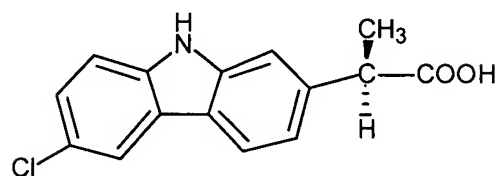
R-Naproxen



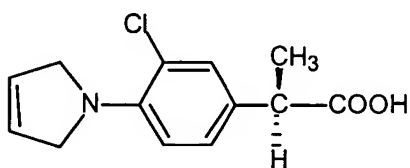
R-Tiaprofen



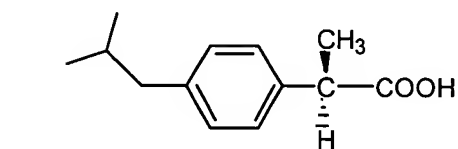
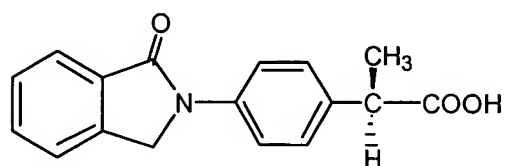
R-Suprofen



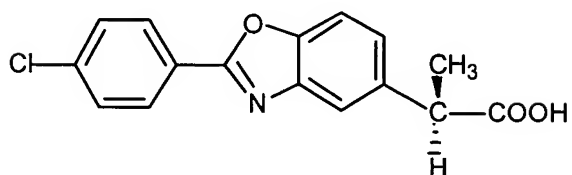
R-Carprofen



R-Pirprofen

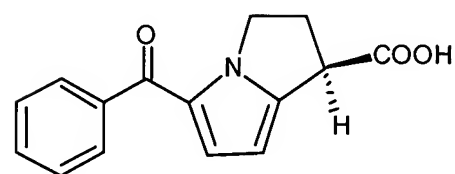


R-Indoprofen

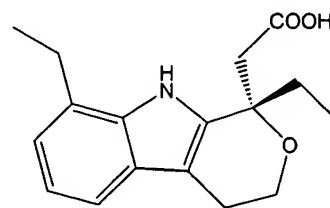


R-Benoxaprofen

R-Ibuprofen



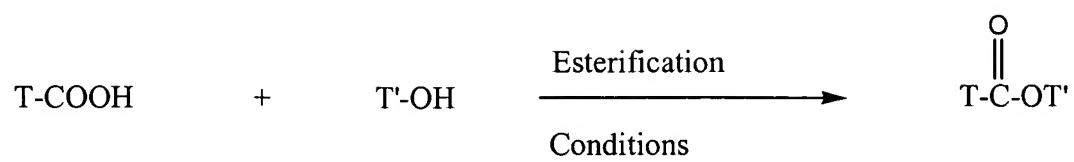
R-Ketorolac



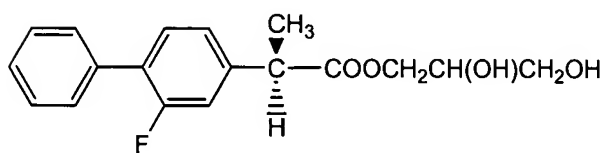
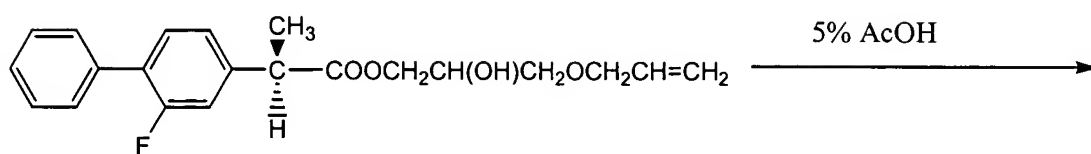
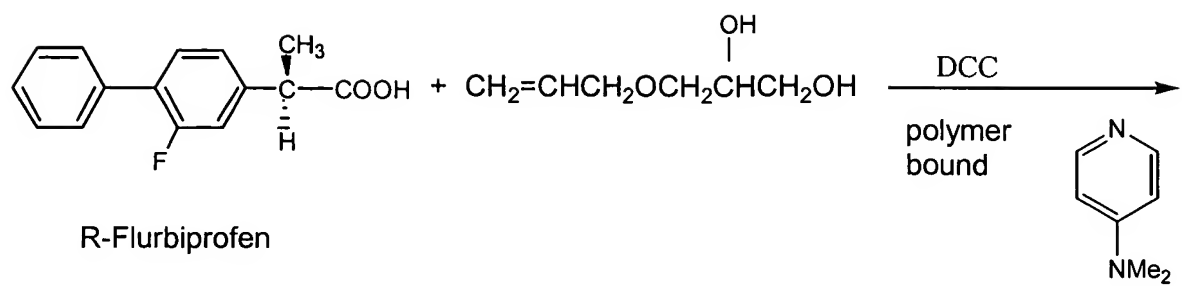
R-Etodolac

**FIG. 2**

General Synthesis:



***FIG. 3***



**FIG. 4**